

FITTING INSTRUCTION

SIDE SWING FITTING WITH FRICTION IPA NO. 21198

IMPORTANT: WHEN MOUNTING THE WINDOW THE TOP AND BOTTOM FRAME SHOULD BE PARALLEL. THIS IS NECESSARY, IN ORDER TO LET THE SLIDING SHOES GLIDE WITHOUT FRICTION IN THE ALUMINIUM PROFILE.

EXAMPLE WOOD PROFILE

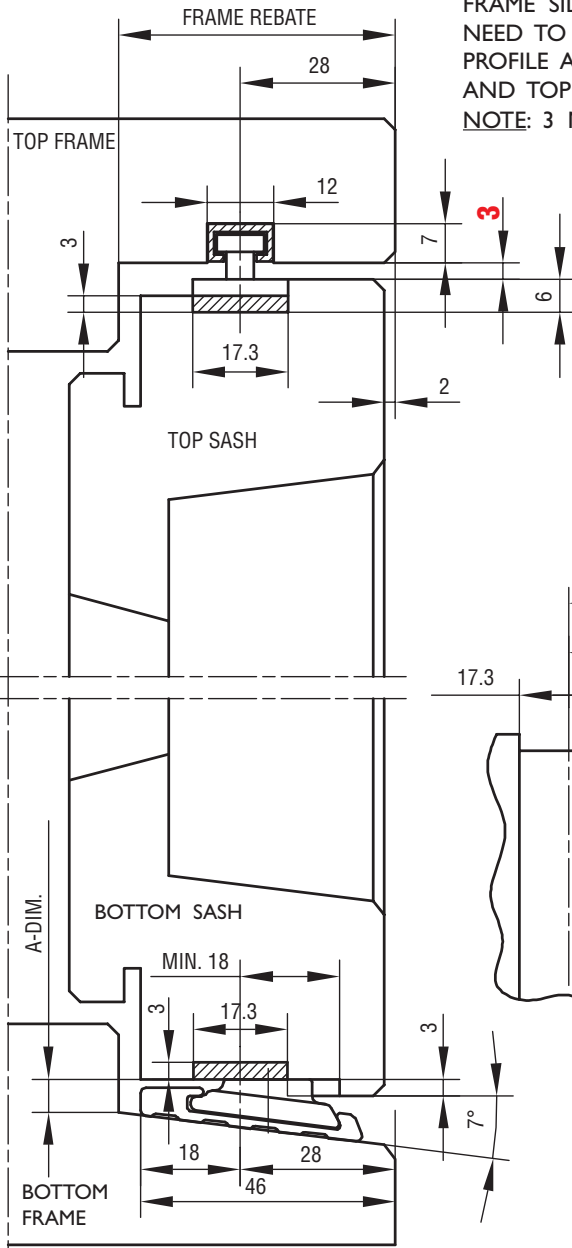


FIG. 1

VERTICAL PLAN

FRAME SIDE AND SASH SIDE
NEED TO HAVE THE SAME
PROFILE AS TOP FRAME
AND TOP SASH.
NOTE: 3 MM SPACE IN TOP

FRAME REBATE	A-DIM.
46	6.5
50	6.0
54	5.5

FIG. 3

EXAMPLE WOOD PROFILE

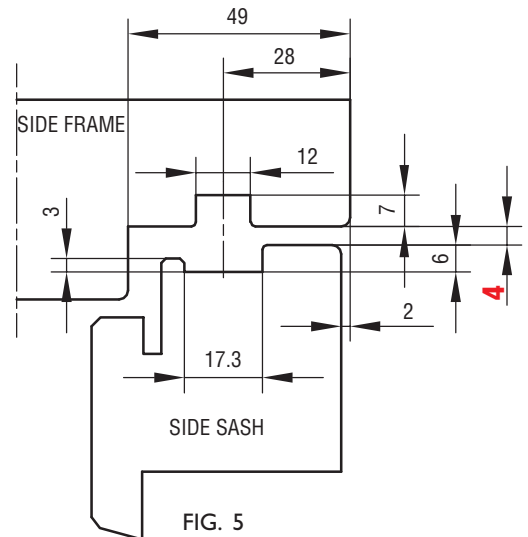


FIG. 5

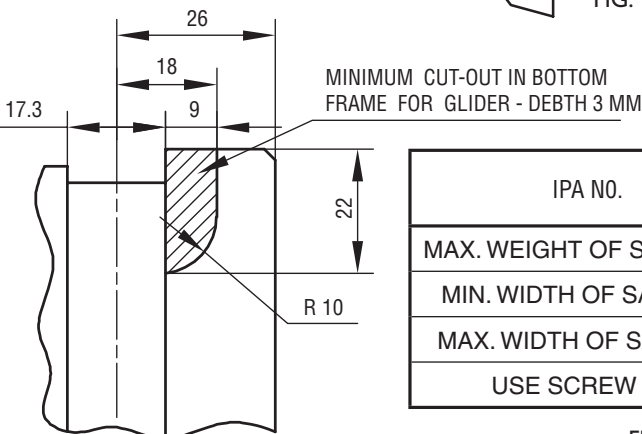


FIG. 4

IPA NO.	21198
MAX. WEIGHT OF SASH KGS	40
MIN. WIDTH OF SASH MM	320
MAX. WIDTH OF SASH MM	820
USE SCREW NO.	4.0

REG. TALL WINDOWS:

FOR TALL AND NARROW SASHES PLEASE NOTE THAT THE TOP AND BOTTOM SLIDING ELEMENTS MAY NOT MOVE EXACTLY ALIKE, BECAUSE OF THE DISTANCE BETWEEN THE TWO ELEMENTS. THEREFORE THIS FITTING IS NOT SUITABLE FOR DOOR HIGH WINDOWS.

FITTING:

1. THE FITTING SHOULD BE POSITIONED IN THE GROOVES AT HEAD AND CILL OF FRAME AND SCREWED ON (FIGURE 1 AND 2)
2. NOW PUSH THE WINDOW SASH INTO POSITION BY SASH SLOTS AND FASTEN THE SCREWS.
3. NOW THE FRICTION CAN BE ADJUSTED BY MEANS OF THE SCREW ON THE TOP FITTING. IF A LARGER OPENING ANGEL IS WANTED THEN MOVE THE ADJUSTABLE STOP FITTING IN THE TOP FRAME ALUMINIUM RAIL.

MAINTENANCE:

THE FITTINGS ARE NOT TO BE PAINTED. TEST THE OPERATION FROM TIME TO TIME. WHEN FITTING - LUBRICATE THE PIVOT/MOVABLE METAL PARTS OF THE MECHANISM WHILE ACTIVATING REPEATEDLY. HEREAFTER LUBRICATE MINIMUM TWICE A YEAR. DO NOT LUBRICATE THE ALUMINIUM RAILS.

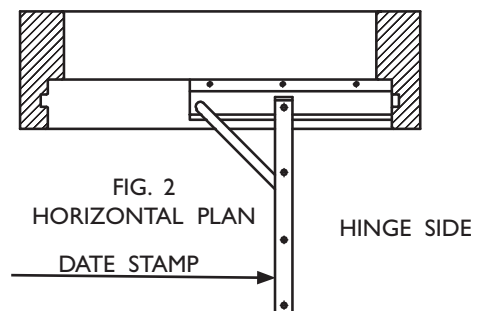


FIG. 2
HORIZONTAL PLAN
HINGE SIDE
DATE STAMP
FITTING SHOWN ON FRAME CILL
RIGHT HAND ILLUSTRATION